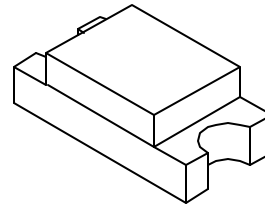
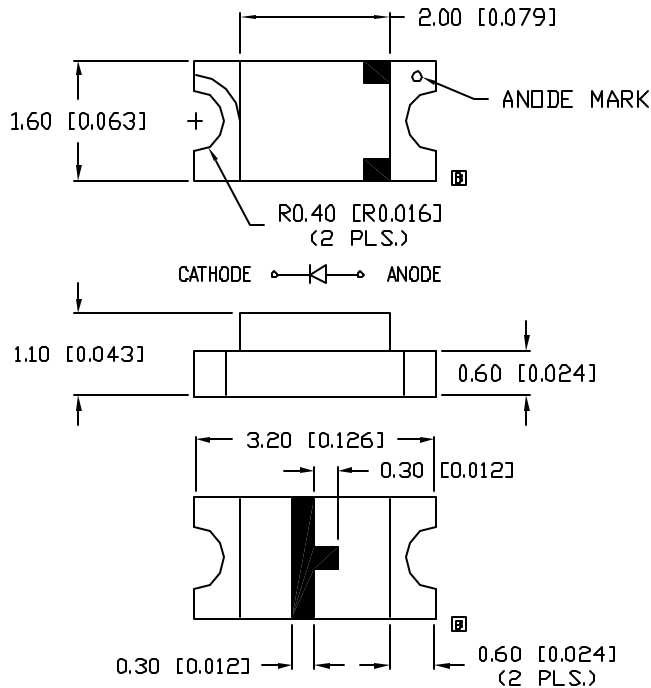
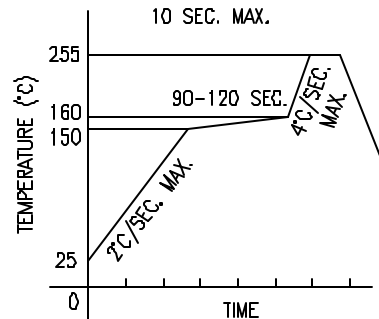


UNCONTROLLED DOCUMENT

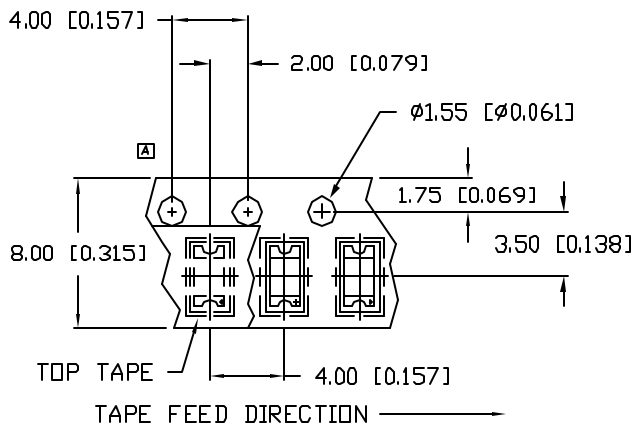
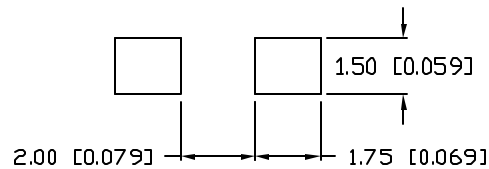


LEAD FREE REFLOW PROFILE



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

RECOMMENDED SOLDER PAD LAYOUT



PART NUMBER
SML-LX1206SRW-TR

REV.
E

| REV. | E.C.N. NUMBER AND REVISION COMMENTS | DATE |
|------|-------------------------------------|---------|
| A | E.C.N. #10644. & REDRAWN IN 3D. | 7.18.00 |
| B | E.C.N. #10814. | 12.3.01 |
| C | E.C.N. #10967. | 3.14.03 |
| D | E.C.N. #11065. | 12.9.03 |
| E | E.C.N. #11148. | 1.20.05 |

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$

| PARAMETER | MIN | TYP | MAX | UNITS | TEST COND |
|--------------------|----------------------|-----|-----|----------|----------------------|
| PEAK WAVELENGTH | | 660 | | nm | |
| FORWARD VOLTAGE | | 1.8 | 2.2 | V_f | |
| REVERSE VOLTAGE | 4.0 | | | V_r | $I_f=100\mu\text{A}$ |
| AXIAL INTENSITY | | 15 | | mcd | $I_f=20\text{mA}$ |
| VIEWING ANGLE | | 160 | | 2x theta | |
| EMITTED COLOR: | RED | | | | |
| EPOXY LENS FINISH: | MILKY WHITE DIFFUSED | | | | |

LIMITS OF SAFE OPERATION AT 25°C

| PARAMETER | MAX | UNITS |
|-----------------------|------------|-------|
| PEAK FORWARD CURRENT* | 100 | mA |
| STEADY CURRENT | 30 | mA |
| POWER DISSIPATION | 80 | mW |
| DERATE FROM 25°C | -1.2 | mW/°C |
| OPERATING TEMP. | -25 TO +85 | °C |
| STORAGE TEMP. | -30 TO +85 | °C |

NOTES:

1. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE
PER JEDEC LEVEL 4 STANDARDS

UNCONTROLLED DOCUMENT

*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030), MIN= +DECIMAL PRECISION -0.00, MAX.= +0.00 -DECIMAL PRECISION

REV. E PART NUMBER SML-LX1206SRW-TR

3.2mm x 1.6mm PCB SURFACE MOUNT LED,
660nm SUPER RED, LED,
MILKY WHITE DIFFUSED LENS, TAPE AND REEL.

CONFIDENTIAL INFORMATION
THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE, DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

LUMEX
290 E. HELEN ROAD
PALATINE, IL 60067-6976
PHONE: +1.847.359.2790
US WEB: www.lumex.com
TW WEB: www.lumex.com.tw

DRAWN BY: BC CHECKED BY: APPROVED BY: DATE: 6.30.98
PAGE: 1 OF 1
SCALE: N/A